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1 Shopping cart or transport container 2 3 The invention relates to a shopping cart or transport 4 container in its broadest sense. 5 6 A large proportion of the shopping carts or transport 7 containers in use have a surface made of zinc-plated, 8 chrome-plated or painted metal. The so-called basket, 9 that is to say the region in which the transported items, for example the purchased goods, are placed, 10 11 consists of an interwoven structure of round metal 12 bars. There are a small number of plastic shopping 13 carts in existence. To achieve a sufficient degree of 14 basket, the basket consists stability for the 15 plastic bars which are more solid than the metal bars. 16 17 As a result of use, shopping trolleys or transport 18 containers are subject to soiling, making cleaning 19 necessary at certain intervals. 20 21 For reasons of food hygiene regulations, shopping carts 22 or transport containers in which foods is transported 23 must be cleaned only with water without the addition of 24 solvents. To increase the cleaning action of the water, 25 the water is sprayed at a high temperature onto the 26 regions to be cleaned using so-called steam jets. 27 Depending on the degree and nature of the soiling, 28 mechanical assistance in the form of brushing 29 additionally required. 30 31 On the one hand, this cleaning method requires a high 32 degree of effort; on the other hand, this method 33 achieves the desired result only when the cleaning is 34 performed on shopping carts or transport containers 35 of metal. In the case of shopping carts

transport containers made of plastic, the conditions

for cleaning are even more difficult since there are

crevices at the junction points between the individual

plastic bars and contaminating matter becomes deposited therein. The fact that the bars in plastic shopping carts are more solid than the metal bars results in long crevices. When cleaning plastic shopping carts or transport containers, these long crevices at the junction points between the bars again require special cleaning, which further increases the effort involved.

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9 It is an object of the invention to provide a shopping 10 cart or transport container made of metal or plastic in 11 which the cleaning effort is reduced and/or the surface 12 does not offer an environment in which bacteria and/or 13 fungi and their spores can take hold and/or multiply.

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15 This object is achieved by the characterizing features 16 of claim 1.

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18 The underlying consideration was that a hydrophobic 19 surface of the shopping cart or transport container, 20 surface additionally having а so-called 21 nanostructure, in most cases does not give 22 sufficient contaminating matter purchase to 23 Such firmly. a surface then has so-called 24 superhydrophobic properties.

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26 Contaminating matter which nevertheless clinging to the dry surface can then be removed easily 27 28 and virtually without trace with normal running water. 29 The water itself here drips off the surface virtually 30 without trace and in the process takes 31 contaminating matter adhering to the 32 transports this matter away.

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34 Such a surface is described in WO 96/04123 and can be 35 used in a novel and inventive way to reduce the 36 cleaning effort required for shopping carts.

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With regard to shopping carts having a basket made of plastic, an economically expedient use in the food sector is possible for the first time, since it is only with the present invention that the specific problem of firmly adhering dirt in the corners of the bar junction

6 points is eliminated.

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8 If the shopping cart is exposed to rain, the cleaning 9 is performed by the rainwater itself.

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11 A further consideration was that pathogens such as 12 fungi or bacteria which adhere to a shopping cart can 13 be transferred from there to food situated within such 14 a shopping cart.

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16 For fungi to be able to develop, the fungal spores must 17 first germinate. The fungal spores require moisture for 18 this germination. Here, as a result of its additional 19 nanostructure, the hydrophobic or superhydrophobic 20 surface in a shopping cart according to the invention has a twofold action against pathogens. The pathogens 21 22 or fungal spores are washed off during each cleaning 23 operation or by rainwater, and since all the water runs 24 off from the surface of the shopping cart without a 25 trace, the moist environment necessary for germination 26 or survival is not available to pathogens.

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At the same time, fungal spores which have adhered to the dry surface are taken along by the water running off and removed from the surface.

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32 The use of a surface having ion-releasing properties 33 makes it possible to kill any bacteria.

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35 The use according to the invention of the combined 36 hydrophobic or superhydrophobic and/or ion-releasing 37 surface results in a shopping cart having the 1 additional property of not providing an environment in 2 which pathogens can survive.

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The invention will be explained below with reference to two drawings.

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- 7 Figure 1 shows a customary shopping cart made of steel,
- 8 and
- 9 figure 2 shows a shopping cart made of plastic.

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- 11 In the case of both shopping carts 1, 2, the surface is
- 12 designed to be hydrophobic or superhydrophobic and/or
- 13 ion-releasing.

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- 15 The hydrophobic or superhydrophobic and/or ion-
- 16 releasing property of the surface can be achieved in
- 17 the case of the steel shopping cart by coating with an
- 18 appropriate material.
- 19 This coating may be applied to the shopping cart either
- 20 during the primary production process or at a later
- 21 time, for example during an overhaul.

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- 23 It is preferable for only the basket 3, which consists
- 24 of a multitude of metal bars 4, to be equipped with a
- 25 hydrophobic or superhydrophobic and/or ion-releasing
- 26 surface. The remaining regions of the shopping cart
- 27 which cannot come into contact with the food remain
- 28 without a specially treated surface.

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- 30 In the case of the plastic shopping cart 2, the
- 31 hydrophobic or superhydrophobic and/or ion-releasing
- 32 surface may have already been produced by appropriate
- 33 production methods.

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- 35 In the case of conventionally produced plastic shopping
- 36 carts, that is to say ones produced without a
- 37 hydrophobic or superhydrophobic and/or ion-releasing
- 38 surface, a subsequent coating is possible.

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2 The basket 5 of the shopping cart 2 consists of 3 comparatively solid bars 6.

junction points of a number of 4 At the bars (exemplified by 7 in the example shown), there are 5 6 angled regions at the transitions to the bars, in which 7 regions contaminating matter stubbornly settles in the 8 case of normal surfaces. It is precisely in these regions that the hydrophobic or superhydrophobic and/or 9 10 ion-releasing surface according to the invention is 11 particularly advantageous.

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The invention can be applied to any type of transport container in which the easy cleaning of contaminating matter provides an advantage. Examples of such transport containers are cases, baskets or folding boxes used particularly for food shopping or storage.

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The advantages of easy cleaning can equally also be applied to all other sectors in which transport containers are liable to soiling and are then intended to be easy to clean again.

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